

Black Box and Emerging Technologies

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Efficiency Works Training

www.esource.com

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Who Is E Source?

- Membership-based energy research, advising, and consulting services
 - Focused on electric and gas utilities across the US and Canada
- How to manage, sell, and use energy effectively
- Unbiased research and analysis
 - Fuel neutral
 - Product neutral
 - Vendor neutral



Agenda

- Evaluating unfamiliar "black box" products
 - Our general approach
 - Technical fallacies
 - Psychological manipulation
- Cool new technologies for commercial applications
 - Lighting
 - HVAC
 - Motors
 - Plug loads
 - Techs for data centers, laundries, ice rinks, and more!

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What Is A Black Box?

 We say it's something that is bolted on, wired in, or otherwise added to an existing technology with the goal of providing energy savings.



Why Care?

- You've all probably been approached by an enthusiastic representative of a black box vendor!
- Having a strategy in place to quickly gauge the likely energy-saving potential of a given product can be helpful.



Source: Tomwsulcer



A Different Approach

- E Source relies on secondary research and doesn't have a laboratory
- We've developed a unique process to evaluate unfamiliar technologies





What's the Theory of Operation?

Self-Operating Napkin





Does Test Data Substantiate Vendor Claims?



Source: Roger Dudley



Technical Fallacies

- Laws of physics
 - Basic thermodynamics
 - Heat transfer methods
 - Magnetic monopoles
- Unit consistency
- Statistical analysis
- Big picture



Does It Obey the Laws of Physics?



Source: Yelm



Laws of Thermodynamics

- The four laws of thermodynamics are fundamental to modern physics
- They establish (among other things) that energy can't be created or destroyed, and that the entropy of a system tends to increase over time.





Breaking the Law(s)

"Once the heater has reached its operating temperature, every photon creates another photon with the same characteristics (energy and wavelength), without requiring additional energy."

"Independent testing revealed that: 'the output is greater than the input'."

Heat Transfer 101

Radiation

 Via the emission or absorption of electromagnetic radiation (e.g. warming yourself by a fire)



Conduction

 Via physical contact (e.g. burning yourself by touching a hot kettle)

Convection

 Via motion of a fluid (e.g. movement of warming tea in the kettle)

A Common Heat Transfer Mistake

"Our nanocoating reflects over 95% of radiation from the sun, replacing 8 inches of traditional insulation."



Sources: Everaldo Coelho and Radomil.



Unit Consistency

"To calculate R value, we take the inverse of conductivity (measured in meter-Kelvin/watt) and multiply by a conversion factor to convert the value to hour-foot-°F/BTU." Wrong Units

"The result? R-200 per inch of thickness!"



for R-value!!

Statistical Error Analysis

Rarely available (though it should be), but can be invaluable in establishing whether performance claims actually mean anything





Big Picture

- Does it make sense?
 - What does existing research say?
 - What do experts think?
- Are savings claims even in the right order of magnitude?





Psychological Manipulation

Red herrings

- Testimonials/case studies
- "Phantom" test data
- Number of installations
- Deferral to authority figures
- Obfuscation
- Poor inventor archetype
- Guarantees
- Sense of urgency



Source: FiachraByrne

Red Herrings

Any piece of information that:

- Sounds credible and convincing
- Isn't independently verifiable or doesn't directly address the claims that a vendor is making.



Source: Nordisk familjebok



Testimonials or Case Studies





"Phantom" Test Data



Source: Gallowglass



Number of Installations or Sales Data

"Over 1.5 million sold!"





Deferral to Authority Figures



Courtesy (left to right): United States Department of Energy, National Aeronautics and Space Administration, Underwriters Laboratories, United States Environmental Protection Agency



These Strategies Have Been Used For Centuries



Source: Grace's Guide



Obfuscation

"The secret of this savings comes from the magic of nanotechnology, the changing of the molecular structure of natural gas to release never-before tapped power."



Source: Rainer Klute.



The Poor Inventor Archetype

"We're a very small organization that offers a wholly unique product which could change the world, but we currently have limited resources available for testing."





Guarantees



Strategies for Avoiding Refunds: Vendor Provides Proof of Savings

"We installed our product at your facility in March. Having reviewed your energy data, it turns out that your overall consumption in April was several thousand kWh lower than in January! Clearly, our product is responsible for saving you energy and money."



Strategies for Avoiding Refunds: Burden of Proof On the Customer

"To prove that our product **isn't** saving you energy, you'll need to provide us with weather data and utility bills for six months before and after installation, along with service invoices, occupancy records, sales data, and complete records and documentation of any changes in your facility that could have affected your energy use. Please provide this information within the next two months."



Strategies for Avoiding Refunds: Fine Print

"The guarantee is not valid unless received by customer through the US Postal Service directly from the manufacturer."





"We're very excited at the prospect of working with you! Please let me know what your decision is as soon as possible."



Source: penubag



A Quick Review

- Two overarching questions
 - What's the theory of operation?
 - Does test data support that theory?
- Technical Considerations
 - Laws of physics
 - Unit consistency
 - Statistical analysis
 - Big picture

- Psychological considerations
 - Red herrings
 - Obfuscation
 - Poor inventor archetype
 - Guarantees
 - Sense of urgency

Questions?





Cool New Technologies for Commercial Applications





Outline

Q-Sync Motors for Evaporator Fans Gas and Electricity Savings in Ice Rinks **Dynamic Airzone Balancing** Liquid-Submerged Cooling for Servers LED Troffers and Tubes LED Stadium Lighting **OLEDs Polymer Bead Commercial Laundry CO2 Commercial Laundry** Single-Zone RTU Retrofit Controllers Wireless Plug Load Controllers



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Q-Sync Motors for Evaporator Fans

Gas and Electricity Savings in Ice Rinks **Dynamic Airzone Balancing** Liquid-Submerged Cooling for Servers LED Troffers and Tubes LED Stadium Lighting **OLEDs Polymer Bead Commercial Laundry** CO2 Commercial Laundry Single-Zone RTU Retrofit Controllers Wireless Plug Load Controllers


For Commercial Refrigeration Fans



Courtesy: N-Lange.de



The New Kid on the Block

- The Q-Sync motor from QM Power
- Permanent magnets
- New circuit for start-up and control
- 20% more efficient than an electronically commutated motor (ECM)
- Being tested in a DOE demonstration project



Courtesy: QM Power



Impressive Economics

Estimated energy savings from replacing a less efficient evaporator fan motor with a Q-Sync motor

Motor type	Efficiency (%)	Annual energy use (kWh)	Annual savings (\$)
Shaded pole	18	876	80
PSC	35	451	29
ECM	63	250	5
Q-Sync	75	210	-

Note: kWh = kilowatt-hours.

© E Source, some data from QM Power

Cost to retrofit ≈ \$100/motor

Cost for original equipment manufacturers to upgrade from ECM to Q-Sync = \$0

Interesting Slant



Courtesy: FridgeWize



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Efficiency Opportunities on Ice!

Estimated annual ice rink energy use (in Canada): 897,000 kWh 35,940 therms Equivalent to 162 singlefamily homes

> Operate around 100 hours/week 8 months/year

Ice resurfaced approximately 65 times/week Domestic hot water and resurfacing account for nearly **7%** of total facility energy use

Source: MorgueFile

Data: "Improving Efficiency In Ice Hockey Arenas," ASHRAE Journal (June 2009)



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Maintaining the "Smooth"



Source: Wikimedia Commons



Source: Ximeg, Wikimedia Commons

Surface maintenance:

- "Snow" removed
- 1 millimeter of ice shaved off
- Warm water flood
- Scars eliminated

Resurfaced ice:

- Smooth
- Hard
- No discontinuities



Zamboni: Hot Water Energy Hog



Source: Myrabella, Wikimedia Commons

Air bubbles in water cause an uneven ice surface:

- Heat resurfacing water to approximately 130°F
- Annual energy use: approximately 4,436 therms
- Requires hot water storage tanks because daily demand varies

Vortex Water Treatment Approach

- Removes air bubbles by:
 - Creating a vortex
 - Isolating bubbles in lowpressure zone
 - "Degassing" process
- End result:
 - Ice crystals are larger
 - Ice is harder (higher density)
 - Ice is smoother (fewer discontinuities)



Courtesy: Realice

Ice crystals



Before



Courtesy: Realice



Water-Treatment Benefits

Dual energy savings:

- Natural gas
 - Reduced heating of resurfacing water (approximately 60°F)
- Electricity
 - Lower-temperature flood water reduces the refrigeration load
 - Increased ice slab temperature reduces the refrigeration load

Ice quality:

- Improved ice strength
- Better uniformity of hardness



Results So Far

Utility	Energy	Verified annual savings	Savings percentage
FortisBC	Thermal	3,128 therms	79.0%
	Refrigeration	22,500 kWh	29.0%
SCE	Thermal	3,731 therms	NA
	Refrigeration	21,476 kWh	4.6%
			© E Source

After the FortisBC pilot, 90% of participants intended to keep using the vortex water treatment system

SCE test: 42% average increase in ice hardness, plus improved ice uniformity

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The Problem



Source: Cartoonaday.com





Real Time Reporting



BUT, It's Still Very Emerging



- Energy savings are undetermined
- Young company
- Reliability and quality control are undetermined

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Is This the Data Center of the Future?



Courtesy: Green Revolution Cooling



Data Center Cooling Is Frequently Complicated and Inefficient



Courtesy: Lawrence Berkeley National Laboratory



Why Not Submerge Servers in Liquid?

- Liquid is a much better heat transfer medium
 - Can use readily available nonconducting mineral oil
 - 1,000 times higher heat capacity
- Pull heat directly off hot components
- Massive energy-savings potential in data centers
 - Up to 90 percent claimed cooling energy savings
 - Up to 50 percent claimed overall data center energy savings



Courtesy: Green Revolution Cooling



Potential Non-Energy Benefits

Existing buildings

- Increase computing power density of servers
 - Potential to get server densities up to 40 kilowatts (kW) per rack
- Run existing servers faster



Courtesy: Green Revolution Cooling

New construction

- Eliminates the need for:
 - Air-handling equipment
 - Chillers
 - Computer room air conditioners (CRACs)/computer room air handlers (CRAHs)
 - Raised flooring
 - Hot/cold aisles
- Faster, less-expensive construction and installation
- Uses servers with simplified architecture (e.g. no fans)
- No needless conditioning of space around servers

Promising Test Results from PG&E

- Evaluated four CarnotJet tanks from Green Revolution Cooling
 - Compared to a large data center with:
 - Level II air management
 - Hot and cold aisle containment
 - Ducted return
 - A constant-speed CRAH fan
- Results: 82 percent energy and demand savings
 - Savings of 81,030 kilowatthours/year and 9.25 kW



Courtesy: Green Revolution Cooling

- All demand savings are 100 percent coincident with peak demand
 - HVAC equipment runs at full duty cycle 24/7



Some Caveats to Consider

- Need the right type of servers
 - Need to remove fans and thermal paste
 - Requires solid-state drives
 - Standard magnetic hard drives aren't hermetically sealed
 - Manufacturers don't yet offer off-the-shelf servers to submerge into mineral oil
- May need to ensure that warranties are honored

- Servers may require additional time to service
 - Have to be removed from the oil bath and dried





What Options Are Out There?

Green Revolution
 <u>Cooling</u> is currently the only vendor with a modular tank-style full-submersion system



Courtesy: Green Revolution Cooling

- Other vendors have similar offerings:
 - <u>3M</u>
 - Asetek
 - Coolcentric
 - Iceotope
 - LiquidCool Solutions
- BUT each vendor offers a different approach
 - Different types of liquid cooling
 - Highly variable costs



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Troffers Are Ubiquitous

The most common fluorescent fixture:

- Operates 10.5 hours/day
- Draws 25 to 113 watts

Source:

- Contributes to peak load
- 1 billion fluorescent luminaires (troffers, pendants, etc.)
- 42 percent of lighting energy
- Converting all to LEDs would save the equivalent of 27 million homes



© E Source





LED Troffer Options and Rebates

Options

- Tubes (ballast and driver options)
- Kits (use existing housing, may include lenses)
- Fixtures



Courtesy: LG Electronics



DOE Recommendations for LED Tubes

- Choose carefully—there are good and bad products out there
 - www1.eere.energy.gov/buildings/ssl/applicationtroffer.html
- Consider retrofit kits, high-performance fluorescents
- LED T8s may be cost-effective: high electric rates, long hours, and low installation costs
- Do a mock-up



LED T8s: Getting Better, But ...

	CRI	Life (hours)	Efficacy (Im/W)	Cost (\$)	Dimmable	Ballast compatibility
High- performance T8	80s (R9~10)	24,000 to 75,000	98	5	Yes	All
Philips InstantFit LED	85 (R9~20)	40,000	100 (95 to 116)	24 to 39	No	IS, some PS, no dimming (yet)
Cree T8 series	90 (R9~50)	50,000	100	30	Yes	90% of IS, PS, dimmable
LG retrofit kit	82	50,000	130	130 to 175	Yes	NA

Notes: LEDs and fluorescents use different definitions of "life.

CRI = color rendering index; IS = instant start; Im = lumens;

NA = not applicable; PS = programmed start; W = watt.



Courtesy: Cree

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LEDs in Stadiums

- Metal halide fumbles:
 - Long delay during the 2013
 Super Bowl due to long restrike and warm-up times
- LEDs have previously been ineligible to play
 - High cost
 - Lack of "throw"
 - Insufficient color quality for TV broadcasts

LEDs score

- Instant on (no delays)
- Better controllability
- Long life
- Better lumen and color maintenance
- High efficiency
- Good color



Source: Ephesus Lighting



A Winning Technology!

University of Phoenix Stadium

- Hosted the 2015
 Super Bowl
- 1.24 megawatts (MW) of metal halide translates to 0.31 MW LED
- Brighter, more uniform, better color, lower maintenance
- Suitable for HDTV, digital photography, slow-motion

NRG Stadium in Houston

- Cut 60% of lighting energy (down to 337 kW)
- Dimming and instant-on capabilities useful for rodeos and concerts



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Wireless Plug Load Controllers



OLEDs Are Coming on Strong...

- Organic LED (OLED) features:
 - Thin, flat, flexible, diffuse, no hazardous materials, cool to the touch
 - New forms: flexible substrates, illuminated wallpaper, faux windows

A few years behind LEDs

 Current products: up to 60 lumens/watt (Im/W); color rendering index (CRI) >90; tunable color; 15,000-hour life; prototype at 131 lm/W



Source: Acuity



And You Can Buy 'Em at Home

Depot

- Aedan
 - **\$199**
 - 5 W, 136 Im (27 Im/W)
- Chalina
 - **\$299**
 - 8 W, 345 Im (44 Im/W)
- General
 - 40,000-hour, 3-year warranty
 - 89 CRI
 - Dimmable



Source: Home Depot



The OLED Future

- DOE estimate of OLED energy-savings potential:
 - 73% in corridors, 52% in retail, 50% in reception areas
- Early markets: architectural, hospitality, retail, automotive
- Market predictions vary widely:
 - \$26 million by 2020 (HIS)
 - \$200 million by 2019; \$1.9 billion by 2025 (IDTechEX)
 - \$4.7 billion by 2020 (UBI Research)
- Resource: <u>2014 OLED Stakeholder Meeting Report</u> (PDF), DOE


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Polymer Bead Commercial Laundry

CO2 Commercial Laundry Single-Zone RTU Retrofit Controllers Wireless Plug Load Controllers



How It Works



© E Source

Polymer beads:

- Spheroidal
- The size of BBs
- 1:2 mass ratio of laundry to beads
- Expand with moisture

The Process:

- Beads enter drum in specially made machine
- Agitate with fabrics
- Lift and absorb stains
- Beads exit drum for re-use
- No treatment of beads necessary

Standard Machines Waste Resources



Courtesy: BrokenSphere

For use in hotels, fitness centers, commercial laundry services...

not hospitals or correctional facilities

- Water (about 140 gallons per load)
- Heat (1 to 2 therms)
- Detergent
- Time (about 1 hour)

Source: MS Clipart



Why Polymer Bead Is Better



Courtesy: Liberty Utilities

- One-quarter of the water
- Heat
- Half the detergent
- Less time
- Reduced drying*



Source: MS Clipart

Big Savings, and Substantial Non-Energy Benefits

Per load	Milnor (baseline)	Xeros (polymer bead)	Savings
Time (minutes)	54 to 78	50 to 51	4 to 26
Water (gallons)	134 to 156	35 to 37	80%
Therms	1.02 to 1.59	0	100%
Electricity	2 kWh	3 kWh	–4,600 kWh ^a

Notes: kWh = kilowatt-hours.

a. total additional electricity use in a year (compared to baseline).

© E Source

- Gentler on fabrics
- No sorting colors

- Improved cleaning
- No bleach

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How Does Liquid CO₂ Clean?

Gas at room temperature	Liquid at higher pressures	Solid at atmospheric pressure and below (-)109° F
Carbonation	Liquid	Dry ice

Courtesy (left to right): Quinn Dombrowski, Mr. Thomas, and Michael Melgar

Carbon-dioxide (CO_2) solvent properties compared to water:

- Lower viscosity and surface tension
- Improved small pore penetration
- Cleans better and more quickly

How the Process Works



- 1. The cleaning chamber is purged of air
- 2. Liquid CO_2 (at ~ 60° F and 700 psi) is pumped into the cleaning chamber
- 3. Wash: CO₂ is recirculated
- Distillation: residual body oils, detergent, and other soils are captured and removed
- Clean liquid is moved back to storage and is ready for the next

Savings Versus Incumbent Water-Based System Process consumption

CO₂-based **Percentage** Water-based system reduction system Water (gallons) 4 million 100% 0 33% Electric energy 444 200 (megawatt-hours) 22% 667 300 Natural gas energy (megawatt-hours) Chemicals 9,000 70% 30,000 (disposed of in (pounds) municipal water system) Garment life 2 to 3 times 50+ cycles NA longer life

Note: Based on 1.2 million pounds of garments throughput per year.

© E Source; data from CO₂Nexus



Economics and Potential Applications

Simple payback period target of 2 to 4 years

- Application- or market-specific
- Water and energy costs vary geographically
- Minimal biological contamination

Potential applications

- Hospitality
- Upstream textile processing
- Oil and gas
- Healthcare
- Dry cleaning
- Clean rooms



Courtesy: CO₂Nexus



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Single-Zone RTUs Are UNINTELLIGENT Machines

- One zone
- Fixed fan speed
- Fan is either on or off
- Ventilation is kept at 100 percent when the building is occupied





Single-Zone Rooftop Units Are EVERYWHERE

- About 50 percent of all commercial buildings have RTUs installed
- If half of those were retrofitted, it would be equivalent to removing 70 coalfired power plants



Source: Wikimedia Commons



Variable-Frequency Drive (VFD) Retrofit Devices for RTUs: What's Under the Hood

Product	Variable-speed evaporator fan	Variable- speed compressor	Demand- controlled ventilation	Economizer controls	Fault detection and diagnostics
Catalyst	\checkmark		\checkmark	\checkmark	Some
Enerfit	\checkmark		\checkmark	\checkmark	Some
Digi-RTU	\checkmark	\checkmark	In progress	In progress	In progress

© E Source



Results Continue to Be Positive: PNNL Study

- Pacific Northwest National Laboratory (PNNL) study published July 2013:
 - 66 Catalyst units
 - 8 different buildings (retail, shopping mall, office, food sales, healthcare)
 - 4 climate zones (warm coastal, mixed humid, mixed marine, cool moist)
- Average savings of 57 percent!
- Mostly due to fan energy savings when in ventilation-only mode
- Average simple payback of 3 years at \$0.10/kWh

Newest Results Continue to Be Positive: SDG&E Study

- San Diego Gas & Electric (SDG&E) study published November 2013:
 - 2 different manufacturers (kept anonymous)
 - 1 installation per manufacturer
 - 1 building in San Diego, California

Device	Variable- speed evaporator fan	Variable- speed compressor	Demand- controlled ventilation	Economizer controls	Fault detection and diagnostics	Savings (%)
Unit 1	\checkmark	\checkmark				27
Unit 2	\checkmark		\checkmark	\checkmark	Some	26

© E Source

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Wireless Plug Load Controls

- Several new smart plugs/ strips on the market
 - Available for residential and commercial applications
 - Can simplify installation and set-up
 - Offer customized load management strategies

Wireless functionality

- Centralized web portal
- Straightforward monitoring and reporting
- Finally feasible for a single person to manage many different plug loads





How Well Do They Work?

- NREL tested Enmetric smart strips in 8 office buildings
 - Baseline was a standard "dumb" power strip
 - Studied nearly 300 devices
- Control strategies used included:
 - Submetering only
 - Schedule timer
 - Load-sensing
 - Schedule timer and load-sensing



Image Courtesy Everaldo Coelho and YellowIcon



Savings Vary Based on Device, Control Strategy Used



Small Business Pilot with NYSERDA

- 10 small businesses in New York City
- 250 ThinkEco Modlets installed
 - Comprised 500 individual plug-level meters + controls

- 3 phases
 - "Blind"—establishing a baseline
 - Automated savings

www.esource.com

 Interoffice competition (the "Modlympics")



Courtesy: Petiatil

Automated Savings

- Plug loads accounted for 10 to 40 percent of all the electricity consumed
 - This was in energyconscious offices!
- Automatic controls have enormous potential
 - Shutting off equipment after hours can reduce overall electricity bills by up to 10 percent in small offices



Courtesy: S Sepp



Individualized Feedback

- Surprise! People don't know what to focus their efforts on
 - Worried about small things like cell phone chargers
 - Often miss "obvious" opportunities (such as the many energy hogs that are left on 24/7)

- Data can quickly dispel common misconceptions
 - People can see how they actually consume energy



For More Information



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