



## Failure Modes Effects Analysis (FMEA)

[illegible]

Sev=Severity of the failure  
Scale 1-10  
10= Maximum Severity. Loss of life, limb or shutdown of organization  
1= Minimum Severity. Little or no impact to the organization

Occ= Occurrence of the failure (how often does it happen?)  
Scale 1-10  
10= 100% of time  
1= 10% of time or less

Det= Detectability of failure (do we have processes in place to detect failure?)  
Scale 1-10  
10= No ability to detect failure when it occurs  
1= Failure is automatically detected as soon as it happens